



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW1805G01631-3G-5

Job Sheet 172700



Part No: RBW1805G01631-3G-5

Job Qty: 1 ea

Part Name: Handle End



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG RBW1805G01631-3G REV 2 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/27/18	0.00	0.00	Start Up Waterjet2		pc 18/03/06
100	Waterjet	6 pcs		2/27/18	1.25	2.30	Waterjet 2 OMAX		pc 18/03/06
110	QC	6 pcs		2/27/18	0.00	0.00	QC2 Waterjet-4		pc 18/03/06
120	Mill Conv	6 pcs		2/28/18	0.00	1.50	Mill Conv 2		pc 18/03/26
130	QC	6 pcs		2/28/18	0.00	0.00	QC2 Machining-5		" " " "
140	QC	6 pcs		2/28/18	0.00	0.00	QC8 Machining-5		A-e 18-03-21
150	Packaging	6 pcs		2/28/18	0.00	0.00	Packaging3-2		EL
160	QC21-SA	6 Ea		2/28/18	0.00	0.00	QC21		

Part Op 120 - 1- Drill hole as per DWG RBW1805G01631-3G

Descriptions: 150 - IDENTIFY AND STOCK

* 10x 18/03/26

MAR 28 2018
21
200

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.750X1.500	304 Bar 0.750 X 1.500"	.6300 ft (.105 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.750X1.500	1	0	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 12:32 PM Dart.Gagnon.Michelle



Container No: S048554



Part: RBW1805G01631-3G-5

Job No: 172700

Serial No/Batch: S048554

Revision: 2

Inspector:

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 03/06/18

01

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

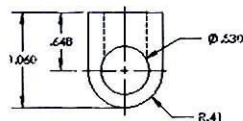
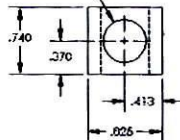
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

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REVISION				DATE	BY	APPROVED
REV	ECO	DESCRIPTION				
1	15455.6	5 CTR HOLE MVA 1/8-11 UNC 5.360 DIA 3.75 X 7.5		7/2/2016	RJC	JAG

0.500" x 0.360" deep
S.F. 3



⑤

HANDLE END



		MVA INSTALLATION TOOL	
		RBW1805G01631-3G-5	
DATE: 4/28/2013		APPROVED: SMITH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS > 16 DECIMALS > .01 TOLERANCES 1. BREAK ALL DIMENSIONS .015 + .002 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AW130	
SCALE: 1:1	DATE: 4/28/2013	SHEET 4 OF 7	